



Mod. D/G70 EXP

CONTINUOUS DUTY Wet & Dry INDUSTRIAL VACUUM CLEANER



MODEL		DG 70 EXP
Tension	Volts HZ	230/400 3~ 50 / 60
Power	KW / HP	5,5 / 7,5
Max. Vacuum rate	mm.H ₂ O	3000
Max. Vacuum rate on continuous duty	mm.H ₂ O	2400
Max. Air flow rate	M ³ /h	550
Filter surface (pocket filter)	Cm ²	30.000
Type of filter	Pocket	Polyester
Filter efficiency	CAT BIA Micron	L > 3
Air load on filter	M ³ /M ² /h	183
Capacity	Lt.	100
Suction inlet	Ø	80
Noise level	dB(A)	70
Protection	IP	55
Dimensions	cm.	64 x 103
Height	cm.	150
Weight	cm.	130

Suction unit

The suction is provided by a **suction unit of the side channel blower type**, with **direct coupling** between the fan and the motor shaft and **no transmission system**. It is thus **completely maintenance free, fit for round-the-clock 24 hours duty**, very silent and provides **outstanding suction performances**; a **vacuum gauge** enables **constant checking of the suction performance**, and **detecting possible clogging of the filter**. A **diffuser filter** reduces the speed and noise of the air on the exhaust outlet.

Filter unit

The filter is placed and protected inside the steel filter chamber; ; the **polyester star filter provides a filter surface of 30.000 cm²**, and high **filtration efficiency (class L, 3 micron)**. A **manual filter shaker** enables the user to **clean the filter efficiently**, by a vertical shaking movement, so as to detach most of the dust and **maintain the filter clean, in order to increase its life and maintain the suction performance** of the machine. The **aluminium die-cast suction inlet (Ø80 mm. diameter)**, placed below the filter, makes it **possible to vacuum at the same time dust, solid and liquid material** (the latter only within the capacity of the container), with **no need to change or take out the filter**.

Collection unit

The vacuumed material is placed inside a **drop-down bin mounted on wheels** (100 litres capacity), which makes it possible to **dispose easily and safely of the sucked material**, if need be collecting it directly into a plastic bag.

The vacuum is mounted on a **sturdy steel chassis** with two pivoting wheels, one of which with brakes; **all metal parts of the vacuum are epoxy painted**.



Options*

Application	Code	Description
Dust in big quantities	ELF	Extra large surface star filter (49.000 cm ²)
Fine dust in big quantities	ELF /C	Extra large surface star filter (49.000 cm ²) with 1 micron efficiency, with conformity certificate for the suction of dust classified as “M” (fine dust)
Automatic filter cleaning to avoid filter clogging when vacuuming large quantities of fine dust	PNEUMATIC	2 cartridges - 1 micron efficiency, reverse pulse automatic cleaning with compressed air
Fine dust	C	Pocket filter, 1 micron efficiency
Sticky dust and material	PTFE	PTFE Teflon treated pocket filter (reduces the adherence of the dust on the filter)
High temperature dust and material	NOMEX	Nomex flameproof and heat resistant filter
Dust and material subject to accumulate static electricity	ANT	Antistatic pocket filter
Fine dust subject to accumulate static electricity	ANT/C	Antistatic pocket filter, 1 micron efficiency
Very fine dust	A	Absolute filter (BIA certified) with Efficiency 99,995% particle size 0,18 µm standard EN 1822
Big quantities of liquid	FLOTTEUR	Floating device to stop the suction when container is full
Corrosive dust and material	X	Stainless steel container AISI304
Corrosive dust and material	XX	Stainless steel container and filter chamber AISI304
Highly Corrosive vapours, dust and material	XXX	Complete stainless steel construction, including chassis and most internal metal parts, container and filter chamber AISI304
Dust and material subject to accumulate static electricity	MT	Total electrical grounding of metal parts
Risk of explosion - Operations in ATEX rated areas	ATEX	Unit built according to ATEX requirements and provided with explosion proof certificate
Fine dust - certificate class M	TUV M	1 micron star filter, pressure relief valve, certificate for the suction of fine dust of class “M”
Very fine and / or toxic dust – certificate class H	TUV H	1 micron star filter, pressure relief valve, absolute filter (BIA certified) with Efficiency 99,995% particle size 0,18 µm standard EN 1822, certificate for the suction of very fine and toxic dust of class “H”.

* Different combinations of the above options are possible (e.g. ACX , vacuum with Absolute filter, 1 micron pocket filter and stainless steel container)